



## Features and Benefits of Rulmeca Motorized Pulleys

### **Purpose-built design**

The Rulmeca Motorized Pulley has been specifically designed for belt conveyors.

### **Hermetically Sealed**

The motor, gearbox and bearings are hermetically sealed inside a steel shell. Therefore they are unlikely to fail due to harmful environmental conditions such as water, dust, grit, chemicals, grease, oil, etc.

### **Space saving design**

Because the drive unit and the bearings are mounted inside the Motorized Pulley shell, it requires much less room than an exposed drive. No need for costly extras like chains, v-belts, couplings, bearings, support structure and special guarding.

### **Safety**

The Rulmeca Motorized Pulley is one of the safest drives available because the motor is completely enclosed and the external shafts are always stationary. The only moving external parts are the Motorized Pulley shell and bearing housings.

### **Low purchasing and installation cost**

The Rulmeca Motorized Pulley is quite often less expensive than exposed drives because it has fewer parts. Therefore less conveyor design time and parts purchasing costs. It is also much quicker and easier to install - certainly less than a quarter of the time taken to fit an exposed system.

### **Low maintenance cost**

The end user also benefits from the Rulmeca Motorized Pulley, because it requires no maintenance other than the recommended oil change every 50,000 operating hours for synthetic oil and oil

seal change every 30,000 operating hours. That equates to 8 years between oil changes based on a 24 hrs/day and 7 day/week operating schedule. Mineral oil is also available requiring an oil change every 20,000 operating hours.

### **Efficiency**

The Rulmeca Motorized Pulley usually has a much higher efficiency from electrical motor to shell (Pulley face) than exposed drives, because it has fewer frictional losses. Therefore, efficiencies of up to 97% can be achieved.

### **Cleanliness**

Because the Rulmeca Motorized Pulley is hermetically sealed it cannot contaminate any conveying materials such as food, electrical components, plastics and other materials that must be kept perfectly clean during handling.

### **Aesthetic appearance**

If installed correctly the Rulmeca Motorized Pulley always looks good. Due to its compact size and smooth lines, the Motorized Pulley is out of sight, because it is hidden within the conveyor frame.

### **Thermal protection**

All three phase Rulmeca Motorized Pulleys are protected by our thermal protection switches. These heat-sensitive switches are built into the motor windings to protect the motor from overheating. The thermal protectors must be connected to a normally closed control circuit in order to protect the motor.

### **Weight saving and distribution**

The Rulmeca Motorized Pulley is often lighter than exposed drives. It is possible to reduce the weight and cost of the conveyor structure, because the convey-

or drive weight is evenly distributed within the conveyor frame.

### **Variable frequency drive**

All Rulmeca Motorized Pulleys with 3 phase motors are easily controlled by variable frequency drives. See Technical Precautions.

### **Fewer parts**

A Rulmeca Motorized Pulley consists of the Motorized Pulley and two fixing brackets! Exposed drives can require up to eight or more separate components, most of which have to be purchased from different suppliers or custom manufactured.

### **Low noise**

Thanks to the totally sealed enclosure and high quality gears the Rulmeca Motorized Pulley runs almost at a whisper — a very important fact in today's modern factory environments.

The Rulmeca Motorized Pulley — the ideal drive unit for conveyors **"Fit it and forget it!"**